



AQUA LOUNGE DOCK ASSEMBLY INSTRUCTIONS

These instructions are a guide for the initial set up of your Aqua Lounge Dock. Before assembling your dock, please check attached packing slip to make sure you have all the parts you need.



3/4" WRENCH

TOOLS NEEDED:

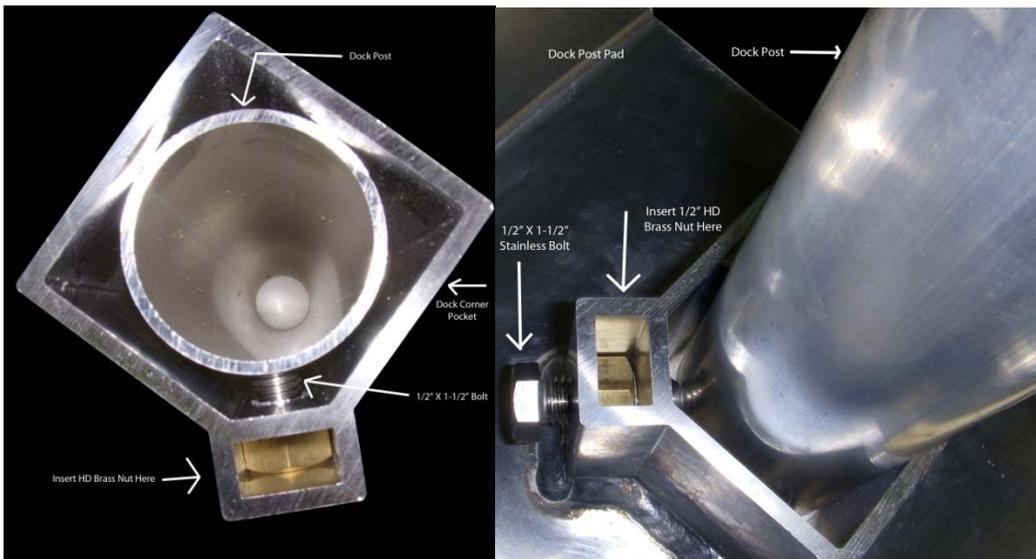
**9/16" WRENCH 5/16" NUT DRIVER FOR DECKING
3" HOLE SAW (optional)**

TO INSURE YOUR SAFETY, ALWAYS WEAR BOTH SAFTEY GLASSES AND PROTECTIVE GLOVES WHILE ASSEMBLING DOCK.

1. Once you have chosen the location for your dock, estimate the depth of water where each set of posts will go.
2. On the shore, turn the dock on its side.
3. In the corner pockets that will have posts, insert HD brass nuts (as shown) and thread stainless steel bolt into the nut until it is flush with the inside of the corner pocket. Do not thread them any further or posts will not fit.



4. Slide post into corner pocket to estimated length for your water depth. Tighten bolts to 10-15 ft/lb. DO NOT OVERTIGHTEN.
5. Install post pads to bottom of post. You may extend post through pad for added stability. Tighten bolt to 10-15 ft/lb. DO NOT OVERTIGHTEN.



6. Repeat for all posts on each dock section. If the dock only has one section, place it in water and level by adjusting the posts up or down. Next refer to decking installation (step 9).

FOR DOCKS WITH MULTIPLE SECTIONS DOCK LOCKS MUST BE ATTACHED AS SHOWN TO HOOK TOGETHER

7. Insert nut into the side of the dock lock (as shown) then thread bolt into nut until flush with the inside of the dock lock. Do not thread any further or the dock lock will not attach to the dock properly. Prepare all dock locks before beginning step 8.



8. Place 2 dock locks on the bottom rail of dock #1. Then add dock #2 into the dock locks. The fit should be tight. Make sure the tops of each dock are level with each other. Tighten bolt to 10-15 ft/lb. DO NOT OVERTIGHTEN.



****If attaching corner sections make sure you place 2 dock locks on each side of the corner.****

9. Decking Installation (2 Options)

A. If you wish to have posts protrude through the decking:

Decking will need to be bored with 3" hole saw where there will be posts before installing. Cap posts with the provided white post caps. Place decking into dock sections and secure with the provided #10 stainless steel self drilling screws. Put screws in each of the pre drilled Thru Flow sections. Cedar panels require screws at both ends of every board.

B. If posts do not protrude:

Place decking into dock sections and secure with the provided #10 stainless steel self drilling screws. Put screws in each of the pre drilled Thru Flow sections. Cedar panels require screws at both ends of every board.